



PRIMASHEET® 1000 Flexible Explosive (DETASHEET® Flexible Explosive)

PRIMASHEET® 1000 Flexible Sheet Explosive (DETASHEET® Flexible Explosive) is a waterproof PETN-based (63% nominal) flexible sheet explosive. It is manufactured as a continuous roll of varying lengths and thicknesses for a wide range of applications. It is type classified and qualified to MIL-PRF-46676 for use by United States Military and International Forces.

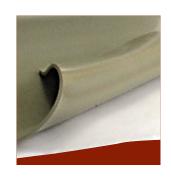
APPLICATION:

Due to its consistent performance and properties, PRIMASHEET® 1000 fulfills a wide variety of uses in military demolition applications and commercial explosive hardening of metals. Both commercial and military configurations are available.

- Breaching
- Military demolition
- Ordnance disposal
- Metal hardening
- Metal forming and welding
- Skin severance charge

PROPERTIES:

- VOD: 7,100 m/s (nominal)
- Density: 1.44 g/cc (nominal)
- Operating temperature: -40°F to 165°F (-40°C to 74°C)
- Bullet-impact insensitive
- Compliant with Montreal Protocol





EX-9304026 Explosive, Blasting, Type D, UN0084 1.1D

PRIMASHEET® 1000 FLEXIBLE EXPLOSIVE (DETASHEET® FLEXIBLE EXPLOSIVE)

DESCRIPTION: PRIMASHEET® 1000 FLEXIBLE EXPLOSIVE, PETN SHEET	WEIGHT	THICKNESS (NOMINAL)		ROLLS PER	WEIGHT PER ROLL		ROLL LENGTH	
	gm/in²	in	mm	вох	lb	kg	ft	m
D11069A042P1HA-1B*	1	0.042	1	2	10	4.5	38	11.6
D11069A062P1HA-1B*	1.5	0.062	1.5	2	10	4.5	24	7.2
D11069A083P1HA-1B*	2	0.083	2	2	20	9.1	38	11.6
D11069A125P1HA-1B*	3	0.125	3	2	20	9.1	25	7.6
D11069A166P1HA-1B*	4	0.166	4	2	20	9.1	19	5.8
D11069A208P1HA-1B*	5	0.208	5	2	20	9.1	15	4.6
D11069A250P1HA-1B*	6	0.250	6	2	20	9.1	13	4.0
D11069A291P1HA-1B*	7	0.291	7	2	20	9.1	11	3.4
D11069A333P1HA-1B*	8	0.333	8	2	20	9.1	9	2.7

*Military packaging with wood overpack is also available (PN ending -2B, not listed in chart)

OPERATION:

Demolition/Breaching—PRIMASHEET® 1000 is an excellent tool for general demolition applications. It can be easily cut to any desired shape and applied with adhesive or incorporated into a charge holder. The flexible sheet can be applied as strips directly on the target or used to improvise linear shape charges.

Metal Hardening—PRIMASHEET® 1000 finds extensive use in hardening metals. Manganese steels can be hardened by detonating the flexible sheet in contact with the metal surface. This high-velocity hardening technique is used extensively in the railroad industry for metal track switches. Explosive joining and forming of metals can also be accomplished with PRIMASHEET® 1000.

PACKAGING OPTIONS:

Two shipping options are available.

- Military Pack wood overpack box
- Commercial Standard Pack fiberboard box



ENSIGN-BICKFORD AEROSPACE & DEFENSE COMPANY 640 HOPMEADOW STREET, P.O. BOX 429, SIMSBURY, CT 06070, USA www.EBAD.com

PRIMASHEET® and DETASHEET® are registered trademark of EBAI

Attention: The information and recommendations described in this brochure cannot possibly cover every application of the products or variation of conditions under which the products are used

The recommendations herein are based on the manufacturer's experience, research and testing. They are believed to be accurate, but no warranties are made, express or implied. In addition, the specifications contained herein are all nominal which represent our current production. The products described may be subject to change. Please feel free to contact Ensign-Bickford Aerospace & Defense Company for verifications. No Warranties or Liabilities: THE PRODUCTS DESCRIBED HEREIN are sold "AS IS" and without any warranty or guaranty, express, or implied, arising by law or otherwise including without limitation anny of merchanatability or fitness for a particular purpose. Buyer and user agree further to release and discharge seller from any and all liabilities whatsoever arising out of the purchase or use of any product described herein whether or not such liability is occasioned by seller's negligence or based upon strict products liability or upon principles of indemnity or contribution. Content©2020 Ensign-Bickford Aerospace & Defense Company, Simsbury, CT 06070, U.S.A